

**SECTION R**



**MARK II**

**SUPPLEMENT TO M.G. MIDGET (Series "TD")**

DESCRIPTION	No. off per Car	Commencing Chassis No. TD0251		Part No.	Commencing Engine No.	Part No.	Commencing Chassis No.	REMARKS
		Part No.	Illus. No.					
<b>ENGINE</b>								
Packing plates—rocker brackets	4	AJJ192						} Fin. at 17028
Flat washers—cylinder head nuts	10	AJJ605						
Valves—inlet	4	168426						
Valves—exhaust	4	AJJ193						
Spring—valve—outer	8	168428						
Spring—valve—inner	8	168429						
Sparking plug (L I S Champion)	4	97H573		168483	17029			
Carburetters—1½" dia. competition	1 pr.	A1385		300825	6180			
Pipe—flexible oil	2	AJJ196						} Fin. at 17028
Float-chamber needle and seat assembly	2	AJJ649						
Jets—100"	2	AUC2113						
Power unit c/w gearbox	1			XPAG/TD3				
Cylinder head (with valves and springs)	1			SA2203/11				
Cylinder head (studded, with valve guides)	1			SA2204/10				
Stud—manifold	4			X24172				
Push-rod cover tube	8			168463				
Retainer—valve cap	16			168374				
Exhaust manifold	1			SA2439/1				
Gasket—exhaust manifold	1			168433	17029			
Inlet manifold	1			SA2440/1				
Joint—carburetter to manifold	2			168436				
Carburetter pipe	1			168437				
Joint—carburetter pipe	2			168438				
Self-locking nut	1			31648				
Air cleaner	1			168388				
Stud—air cleaner	1			168439				
Distributor	1			168462				} Fin. at Engine No. 26743
Distributor	1			168722	26744			
Stud—cylinder head cover	2			X21027				
Guide—valve—inlet	4			X22549				
Guide—valve—exhaust	4			X22551				
Cover-plate—rear	1			170082				
Joint—rear cover-plate	1			X22438				
Plug—oil hole	1			X15188				
Valve—inlet	4			168426				
Valve—exhaust	4			AJJ193				
Cap—valve spring—top	8			X22788				
Cap—valve spring—bottom	8			X24090	17029			
Deflector—oil	8			X24086				
Packing ring—valve	8			AEK113				
Carburetter assembly	1			AUC578				
Needle and seat T3	1			A1311/1				
Locknut—inlet manifold stud	1			X31214				
Washer—locknut	2			PWZ105				
Bolt—carburetter	4			LA7469				
Wing nut	1			WGN012				
High-compression piston	4			AJJ190				} Other piston details as standard
Rings—compression	8			AJJ194				
Valves—exhaust—sodium-cooled	4			AJJ195				
Guides—exhaust valves	4			X24471				
<b>AMENDMENTS</b>								

DESCRIPTION	No. off per Car	Commencing Chassis No. TD0251		Part No.	Commencing Engine No.	Part No.	Commencing Chassis No.	REMARKS
		Part No.	Illus. No.					
<b>Engine—continued</b>								
Cotters—valves.....	8			SK957	17029			
Carburetter (for Shorrocks super-charger).....	1			A1395				
Vertical Magneto (4VRA).....	1			27H5212				
Gasket—cylinder head (laminated copper).....	1			AJJ197				
Neoprene washer for carburetter.....	1			SK972				
<b>CHASSIS</b>								
Chassis frame.....(RHD)	1	500240						
Chassis frame.....(LHD)	1	500241						
Shock absorber—R/H front.....	1	500144						
Shock absorber—L/H front.....	1	500145						
Packing block.....	2	500148						
Bolt— $\frac{3}{8}$ " BSF x 1 7/8" hex. head.....	4	AJD6315Z						
Plain nut— $\frac{3}{8}$ " BSF hex.....	4	AJD8106Z						
Spring washer— $\frac{3}{8}$ " dia.....	4	LWZ206						
Anchor bracket.....	2	500146						
Shock absorber—R/H rear.....	1	500149						
Shock absorber—L/H rear.....	1	500150						
Bracket—frame R/H.....	1	500151						
Bracket—frame L/H.....	1	500152						
Bolt— $\frac{3}{8}$ " BSF x 1 1/4" hex. head.....	4	AJD6310Z						
Plain nut— $\frac{3}{8}$ " BSF.....	4	AJD8106Z						
Spring washer— $\frac{3}{8}$ " dia.....	4	LWZ206						
Plate—rear spring.....	2	500153						
Coil (BR12).....	1	3H2296						If required
Petrol pump complete with elbow nut and olive.....	1	AUA425						
Bracket—petrol pump.....	1	128355						
Rubber mounting.....	2	53626						
Retainer.....	1	53627						
Bolt— $\frac{1}{4}$ " BSF x 1" hex. head.....	2	AJD6158Z						
Plain nut— $\frac{1}{4}$ " BSF hex.....	2	AJD8104Z						
Locknut— $\frac{1}{4}$ " BSF hex.....	2	AJD8204Z						
Bolt— $\frac{1}{4}$ " BSF x $\frac{5}{8}$ " hex. head.....	2	AJD6155						
Spring washer— $\frac{1}{4}$ " dia.....	2	LWZ204						
Petrol pipe.....	2	54348						
(1 between carburetters)								
(1 adaptor to carburetters)								
Adaptor.....	1	81405						
Petrol pipe (pump to adaptor).....	1	54693						
Clip (pipe to carburetter).....	2	82149						
Ferrule (flange).....	2	ACH8529						
Banjo.....	1	AUC1832						
Adaptor—tank.....	1	99612						
Petrol pipe (tank to pump).....	1	135379						
Clip (pipe to frame).....	5	95100						
Clip (pipe to bulkhead).....	1	50232						
Screw—2 BA round head x $\frac{1}{2}$ ".....	1	AJD1204B						
Nut—2 BA hex. head.....	1	AJD8012Z						
Spring washer— $\frac{3}{8}$ " dia.....	1	LWN103						
Adaptor plate—air pipe.....	1	500341						
Bolt—carburetter.....	4	CA1095						
Bolt—air cleaner pipe.....	1	LA7469						
Washer—air cleaner pipe.....	1	LA7281						
Hose—air cleaner pipe.....	2	X21425						
Clip—air cleaner pipe.....	2	X31197						Fin. at Engine No. 17028

**SERVICE PARTS LIST**

**M.G. MIDGET (SERIES "TD")**

DESCRIPTION	No. off per Car	Commencing Chassis No. TD0251		Part No.	Commencing Engine No.	Part No.	Commencing Chassis No.	REMARKS
		Part No.	Illus. No.					
<b>Chassis—continued</b>								
Pipe—air cleaner .....	1	X24271						} Fin. at Engine No. 17028
Lock washer—rocker bracket .....	4	X22916						
Pinion—speedometer .....	1	X24441						} Fin. at 18958
Gear—speedometer .....	1	X24440						
Rear axle assembly—ratio 9/49 .....	1	A2340				A2377		} 12285
Crown wheel and pinion with bolts and pinion nuts .....	1 set	101593				102262		
Pinion—speedometer .....	1	X17212						
Gear—speedometer .....	1	X24442						
Speedometer .....	1					500829	18959	} 12285
Rear axle assembly—ratio 8/39 .....	1	A2339				A2376		
Crown wheel and pinion with bolts and pinion nuts .....	1 set	101910				102261		} 12285
Road wheels for 6-00 tyres .....	5	131904						
Competition clutch assembly—8" .....	1	AHH5457						} 22613
Driven plate—8" .....	1	MG862/99						
Clutch assembly complete with driven plate—7 $\frac{1}{4}$ " .....	1	MG862/92						
Springs—pressure plate .....	6	162515						} 22613
Bonnet—complete assembly .....	1					500788		
Bonnet—R/H side .....	1					500789		
Flash—bumper and bonnet .....	3					500812		
Plinth—rear bumper flash .....	1					500811		
Sleeve nut—flash to bumper .....	2					135804		
Grab rail—R/H facia .....	1					500809		
Grab rail—L/H facia .....	1					500810		
Radiator .....	1					500798		
False nose .....	1					AJJ119		
Case with nuts and washers .....	1					301503		
Medallion—M.G. ....	1					301504		
Grille .....	1					301505		
Nut .....	6					301021		
Wheel medallion .....	4					136340		
Spare wheel medallion .....	1					500183		
Bonnet rest—rubber .....	1 lth.	2470						
Support—bonnet hinge rod—outer .....	1	81810						
Support—bonnet hinge rod—inner .....	1	81811						
<b>MANUAL IGNITION CONTROL</b>								
Bracket—spring .....	1	X24202						
Spring .....	1	84495						
Ignition control lever and cable .....	1	SK998						
Control bracket .....	1	SK999						
Modification to engine breather pipe ..	1	SK1000						
Modification to distributor lever .....	1	SK1001						
<b>AMENDMENTS</b>								

IDENTICAL TO STANDARD "TD" EXCEPT FOR THESE ITEMS

MARK II